



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4634-1

Job Sheet 173540



Part No: D4634-1

Job Qty: 1 ea

Part Name: Fwd, Center Ceiling Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/16/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV G SHEETS 10,11,16,17 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Document release
DL VERIFIED BY:JLM IPP Rev C 13/07/09 Dwg Update DL ver: DD IPP Rev D Dwg Update 13/12/23 DL IPP
REV E Dwg update 14/01/09 DL IPP Rev F Dwg. update 14/02/03 DL IPP Rev G Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs		3/16/18	0.00	0.00	Purchasing		AT 18/03/23
140	Packaging	1 pcs		3/16/18	0.00	0.00	Packaging2		AT 18/03/23
150	QC	1 pcs		3/16/18	0.00	0.00	QC6		13-3-23
170	Packaging	1 pcs		3/16/18	0.00	0.00	Packaging3	57475A	MAR 27 2018
180	QC21-SA	1 Ea		3/16/18	0.00	0.00	QC21		MAR 27 2018

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

A 039190

MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4634-1P	Fwd, Center Ceiling Panel	1 pcs (1 ea)	110-Purchasing	5054524
MLEXS.093-F6006-07	GE Plastics Lexan Sheet (Light Grey)	17.3000 sf (17.3 ea)	110-Purchasing	5054522

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4634-1P	1	0	0
	MLEXS.093-F6006-07	17	511	0

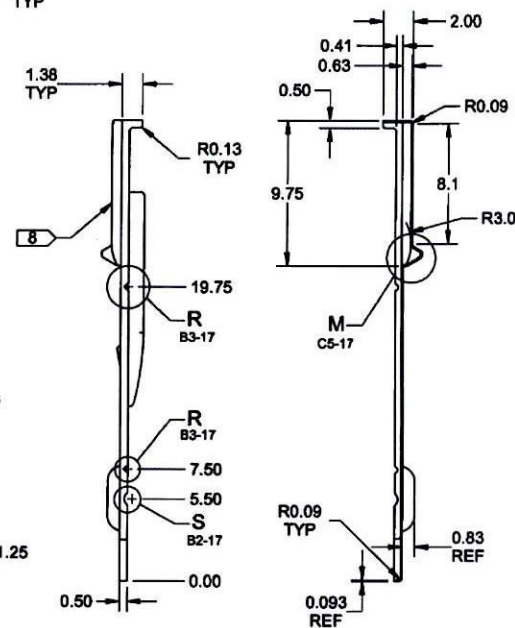
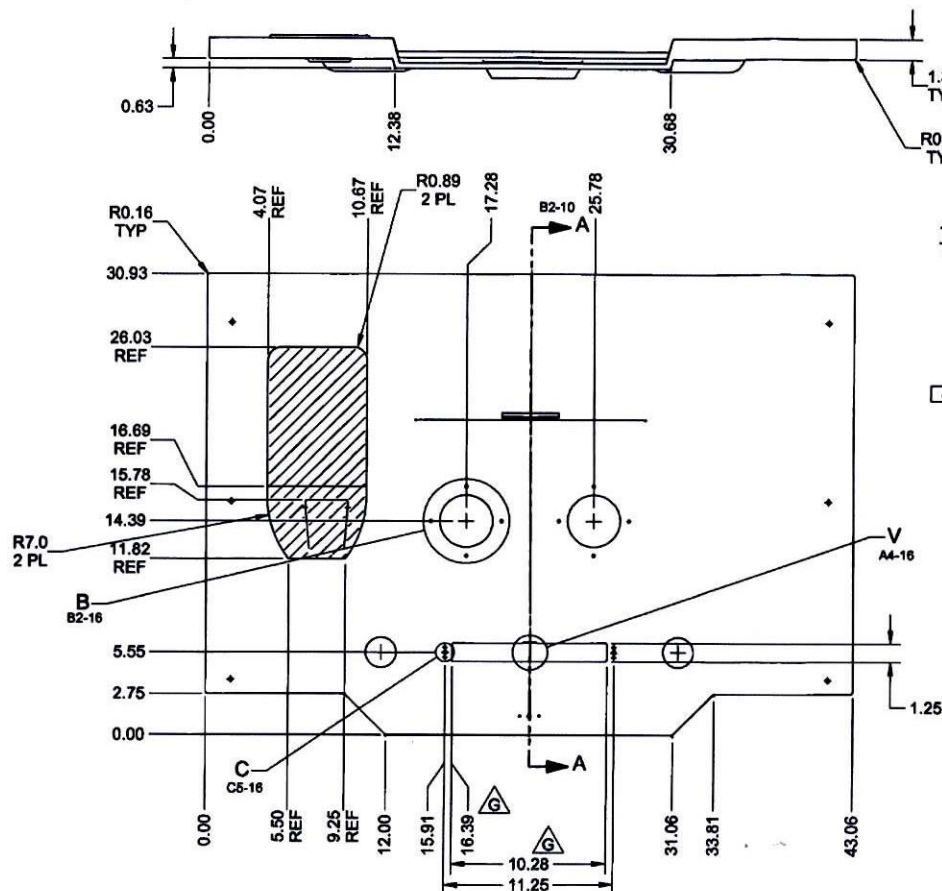
Part Specifications

Specifications could not be found.



PART NO: D4634 – 1
Serial No/Batch: S054529
Revision:
Operation: Packaging
Change No:

Mfg Date: 03/23/18
Job No: 173540



SECTION A-A C6-10

NOTES:

- 1) MATERIAL: F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN SHEET 0.093 THICK (REF DART SPEC MLEXS.093-F6006-07)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 5.65 lbs
- 8) TEXTURE ON THIS SIDE
- 9) 0.14 RADIUS NOT SHOWN FOR CLARITY
- 10) DRILL & TRIM D4634-1 PER TOOL DT9836
- 11) THERMOFORM PER QSI 022 USING DT9844 TOOL
MIN. THICKNESS AFTER FORMING:
SHADED AREA = 0.020
EDGES = 0.080
ELSEWHERE = 0.070
- 12) LOCATE $\phi 2.030$ AT CENTER OF PROTRUDED SURFACE AS SHOWN

D4634-1 FWD. CENTER CEILING PANEL

RELEASED

2015 JAN 26 97

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	AK	DRAWING NO.	REV. G
MFG. APPR.	DL	D4634	SHEET 10 OF 17
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	CENTER CEILING PANELS	NTS
DATE	14.11.28	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039190

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO039190
PO Date: 3/5/18
Due Date: 3/16/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

copy
E-MAILED
MAR 05 2018

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4634-1P			Fwd, Center Ceiling Panel As Per DWG D4634 REV. G	Firmed	3/16/18	1 pcs	0 pcs	1 pcs	\$180.00/pcs	\$180.00
<i>04/06/18 / 1x AT 18/03/23</i>											
Line Item Note job# 173540											
2	D4634-3P			Middle, Center Ceiling Panel As Per Dwg D4634 Rev G	Firmed	3/16/18	1 pcs	0 pcs	1 pcs	\$180.00/pcs	\$180.00
<i>04/06/18 / 1x AT 18/03/23</i>											
Line Item Note job# 173541											
3	D4634-5P			Aft, Center Ceiling Panel As Per Dwg D4634-5 Rev. G	Firmed	3/16/18	2 pcs	0 pcs	2 pcs	\$180.00/pcs	\$360.00
<i>04/06/18 / 2x AT 18/03/23</i>											
Line Item Note job# 173542											
4	D4635-1P			Fwd Ceiling Panel, LH As Per Dwg D4635 Rev. F	Firmed	3/16/18	2 pcs	0 pcs	2 pcs	\$180.00/pcs	\$360.00
<i>04/06/18 / 2x AT 18/03/23</i>											
Line Item Note job# 173543											
5	D4635-3P			Aft Ceiling Panel, LH As Per Dwg D4635 Rev. F	Firmed	3/16/18	3 pcs	0 pcs	3 pcs	\$180.00/pcs	\$540.00
<i>04/06/18 / 3x AT 18/03/21</i>											
Line Item Note job# 173544											
										Grand Total: \$1,620.00	

DAS
11
9-89

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE

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E-MAILED
MAR 05 2018

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 39190 SO # 022539

Part #	D4634-1P	Qty.	1	Batch #	-001
Description	FWD, CENTER CEILING PANEL	Material usage	1 SHEET	Lot#	M135322
Part #	D4634-3P	Qty.	1	Batch #	-002
Description	MIDDLE, CENTER CEILING PANEL	Material usage	OFF CUT	Lot#	M135322
Part #	D4634-5P	Qty.	2	Batch #	-003
Description	AFT, CENTER CEILING PANEL	Material usage	1 SHEET	Lot#	0007424014
Part #	D4635-1	Qty.	2	Batch #	-004
Description	FWD CEILING PANEL, LH	Material usage	2 SHEETS	Lot#	0007424014
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: MARCH 22, 2018 C OF C # 047

Page: 1 of 1